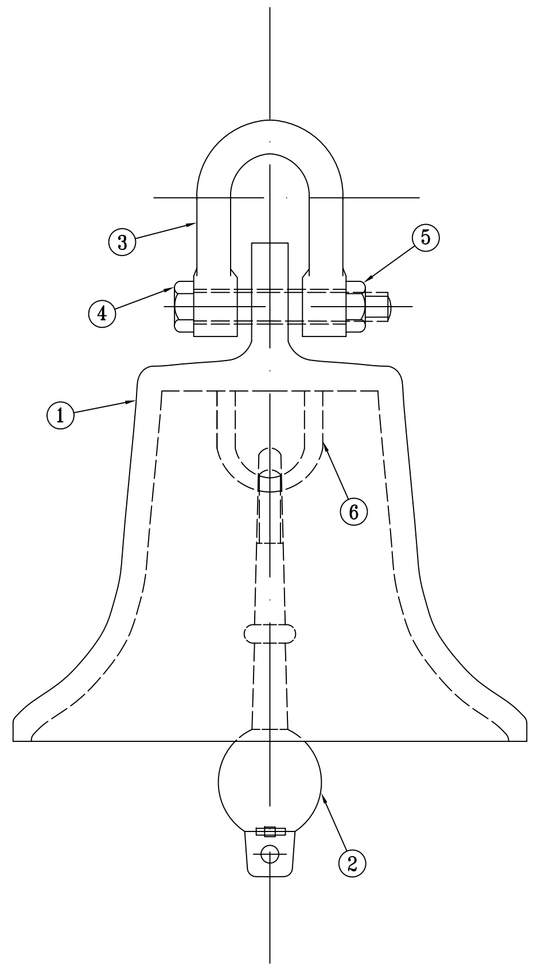

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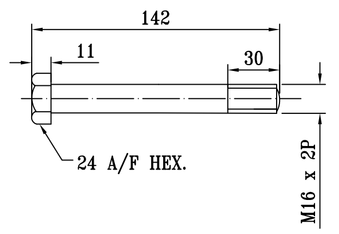

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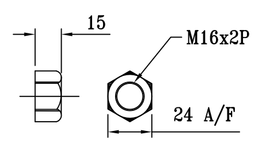

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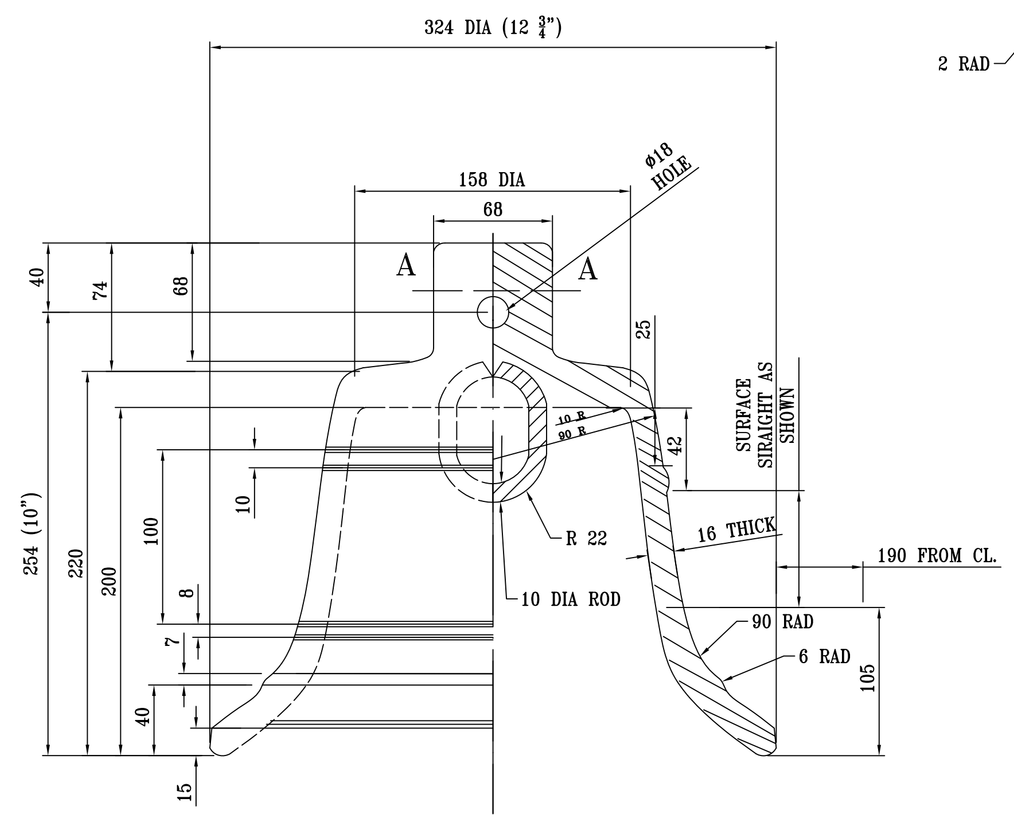
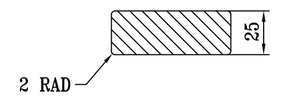




SECTION –'AA'

OUTER SURFACES MACHINED AND POLISHED

INSTRUCTIONS.

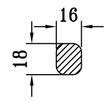
THE BELL TO BE OF THE FORM & DIMENSION SHOWN HEREON, GOOD,CLEAN, SOUND & FREE FROM ALL BLOW HOLES, BURRE FIREMARKS AND OTHER DEFECTS WHICH WOULD MAR THE FINE APPARANCE OF THE BELL WHEN POLICED.

ITEM NO.	MATERIAL
1,2 & 3	NICKEL SILVER OF FOLLOWING COMPOSITION :- CU – 50% MIN. ZN – 25% MIN. NI – 18% MIN.
4,5 & 6	STEEL TO BS 970 EN8 TO BE NORMALIZED TO 830°C/880°C (RED HEAT) AFTER HOT WORKING AND COOLED SLOWLY IN STILL AIR ITEM NO 4 & 5 TO BE CHROMIU PLATED TO 1.5.1080.

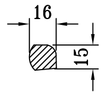
NOTES:

SHIPS NAME & YEAR OF COMMISSIONING TO BE END ON THE BOWOF THE BELL INSIDE OF THE NAME IS TO BE INCREASE AND THE OTHER SIDE YEAR. THE LETTERS ABS TO BE ENGRAVES THE STRAIGHT WITH.

2

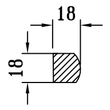


SECTION AT–ZZ

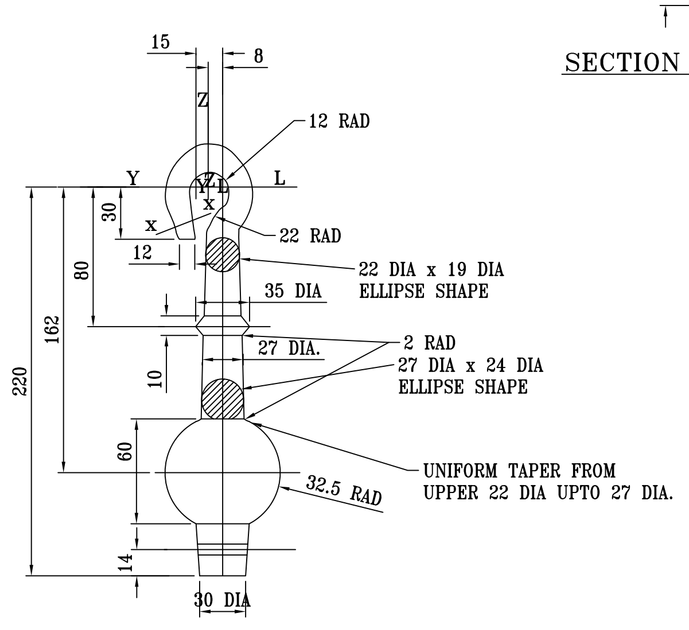


SECTION AT–YY

SECTION AT–XX

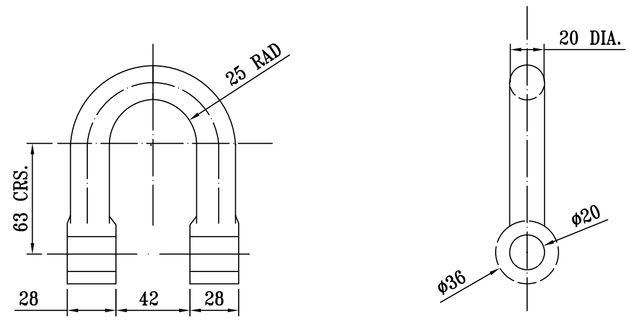


SECTION AT–LL



MACHINED AND POLISHED

3



MACHINED AND POLISHED

APP'D BY MOD(NAVY) VIDE THEIR STAMP DT. 11.03.13

REV.No.	DATE	REVISION MEMORANDUM

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NOTICE

BUILDER: THE SHALIMAR WORKS (1980) LTD. CALCUTTA

CLIENT : INDIAN NAVY

DESIGNED BY: MARINE CONSULTANTS. 113/1, Selimpur Road, Kolkata – 31

PROJECT : 250 MEN FERRY CRAFT (SWL YARDS 780–786)

TITLE : SHIP'S BELL

DRAWN.	S.K.BANIK	SCALE	MC.PROJECT No	DRG.No.
CHCKD.	S.K.ROY	1:2.5	MC–87	87–H–12
DATE.	08.01.2013			REV. 0 SHT: 1–1

SHEET – A1